# **Procedure 7.1 - Replacing the Covers**

### Removing the Covers

- 1. Turn off the climber with the circuit breaker, then unplug the power cord from the wall outlet.
- 2. Slide the collar up on the column.
- 3. Choose one:

IF...
You are removing the left cover.
Pemove the

You are removing the left cover Remove the screws that secure the

power entry module to the climber frame. Pull the module out of the climber, then continue with the next

step.

You are removing the right cover only Continue with the next step

4. Loosen the fastener that secures the top of the cover to the climber frame. Loosen both screws if you are going to remove both covers.

#### Note:

The two screws above the pedals secure the covers to the cover bracket (see Diagram 7.1). When you remove a cover, always remove only one of the screws. Leave the cover bracket attached to the last cover removed.

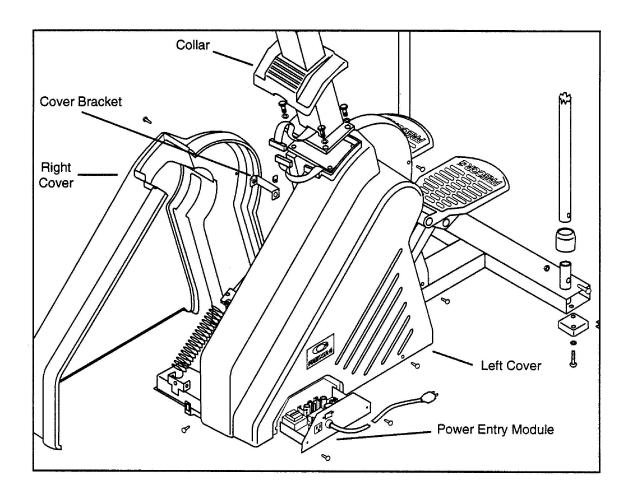
- 5. Remove the screws that secure the cover to the climber frame. Set the cover aside until maintenance operations are complete.
- 6. Remove the front and back cover seals.
- 7. If you are removing both covers...

THEN... OTHERWISE...

Repeat Step 5 for the second cover; then continue with the next step.

Continue with the next step.

Diagram 7.1 - Cover Mounting



## **Replacing the Covers**

When you replace the covers, install the screw on the cover bracket first.

### 8. Choose one:

**IF...**You are replacing the left cover

Continue with the next step

You are replacing the right cover only Skip to Step 12

9. Position the left cover against the climber frame.

#### Note:

Take care not to pinch the cables when you perform the next step.

- 10. Push the power entry module into the climber. Install the screws that secure the power entry module to the climber frame.
- 11. Install the screws that secure the left cover to the climber frame.
- 12. Position the right cover against the climber frame; install the screws that secure the right cover to the climber frame.
- 13. Tighten the fasteners that secure the top of the cover to the climber frame. Tighten both screws if you removed both covers.
- 14. Position the front cover seal so that it overlaps the edges of both the right and left covers. Press the strip firmly into place. Repeat this step for the rear cover seal.
- 15. Slide the collar down the column and over the column mounting screws. Press down to ensure a snug fit.
- 16. Plug the power cord into the wall outlet, then turn on the climber with the circuit breaker.
- 17. Operate the climber 1ñ2 minutes. As you operate the climber, make sure that the stairarm belts do not rub against the cover and that the cover bracket does not rub on the sheave. Adjust the position of the stairarm belts or cover bracket if necessary.